

REPAIR OF DAMAGED GALVANIZED COATINGS

Repair Using Zinc-Based Solder*

Product
Galva-Guard

Manufacturer
Teck Cominco Ltd.
2380 Speakman Drive
Sheridan Research Park
Mississauga, Ontario, Canada
L5K 1B4
(905) 822-2022

Gal-Viz

J.W. Harris Company, Inc.
4501 Quality Place
Mason, Ohio 45040

*.125 μm (5 mil) thickness required.

Repair Using Zinc-Rich Paints

(0.125 μm (5 mil) dry film thickness required.

Multiple-spray passes may be needed to achieve proper coating.)

Product
Galvilit Galvanizing Compound, Aerosol
Galvilit Galvanizing Compound, Liquid
ZRC Cold Galvanizing Compound, Aerosol
ZRC Cold Galvanizing Compound, Liquid

Manufacturer
ZRC Worldwide
145 Enterprise Drive
Marshfield, MA. 02050-2132
(781) 319-0400

Welco Super Cold-Galv, Aerosol

J.W. Harris Company, Inc.
4501 Quality Place
Mason, Ohio 45040

ZEP Cold GalvanizeCoating #0190

Zep Manufacturing Company
4401 Northside Parkway
Atlanta, Georgia 30327
(877)428-9937

Repair Using Sprayed Zinc (Metallizing)

Product
None Approved

Manufacturer

Method of Documentation of Acceptance: By brand and manufacturer.

The following procedure is to be used in acquiring approval of products for inclusion on the Qualified Products List:

1. Samples of the material shall be supplied for testing to the Materials Division.
2. Material shall be accompanied by product information, application instructions, and Material Safety Data Sheets.
3. When deemed necessary by the Materials Engineer and at a frequency determined by him, random samples from each manufacturer shall be taken and tested.
4. Lack of compliance with certification procedure or material failure may be considered sufficient reason to discontinue acceptance of material from the manufacturer, determination of which shall be by the Materials Engineer.