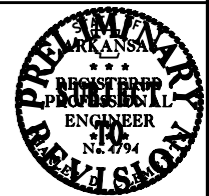


# LOOP DETECTOR INSTALLATION AND TESTING

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO.								

2 SIGNALIZATION DETAILS



**NOTES:**

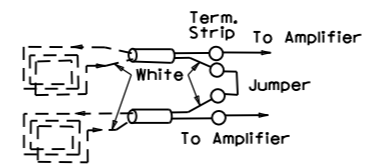
- Loops with a perimeter greater than 40' shall have two turns. Loops with a perimeter less than or equal to 40' shall have three turns, unless otherwise noted on the plans. Quadrupole loops shall be two turns (2-4-2 configuration) unless otherwise noted.
- Loop and feeder wire shall be continuous without splices except at the loop/feeder wire splice as shown. Splice shall be rosin soldered and waterproofed with an accepted splice kit. Drain wire shall be grounded in cabinet and insulated at loop to feeder splice.
- The loop to feeder splice, feeder jacket and jacket of loop wire in duct shall be completely sealed and waterproofed.
- Contractor may make connections to signal cable and loop to feeder connection at terminal strips mounted to pole inside hand hold cover as shown in detail. Terminals must be easily accessible, but protected against accidental contact. Connection of power carrying circuits must be separated from loop or logic circuits. All connections to terminal strips shall utilize spade lugs or as approved by the Engineer.
- Each loop shall have a separate "feeder wire" unless otherwise noted. All feeder wires shall be labeled as to loop number as designated on the plans.
- All loop wire entering pull boxes shall be enclosed in conduit. Each loop wire shall enter pull box or pole base through a separate piece of one inch (1"Ø) conduit.
- Loop wire from loop to conduit is not twisted. Loop wire in the conduit must be twisted two to five turns per foot.
- Warranty period for loops shall not commence until tested by the contractor and accepted by the Engineer. Contractor shall perform test and provide a record to the Engineer as listed in the Detector Loop Testing procedure.
- Unless otherwise approved by the Engineer, backer rod shall be installed in short sections spaced not more than 18" apart and wedged into slot to hold cable in place. Cable shall be totally encapsulated in sealer.
- "Hot Pour" sealer shall not be allowed with 705-Loop Wiring In Duct.
- Where underground splices of signal cable are required, connections shall be soldered and completely waterproofed to the satisfaction of the Engineer. Waterproofing shall extend a minimum of two inches past the signal cable jacket and shall completely cover all individual conductors of the signal cable. Waterproofing does not apply to connections made in pole bases.
- Contractor shall connect a separate neutral for each load switch represented on each signal pole. Only one neutral is required for pedestrian signals. A separate 5c (typical) is provided for pedestrian push buttons.
- Traffic controller cabinet and layout shall be such that it is not necessary to shut down power or remove load switches in order to easily test or modify detector inputs to controller. Controller cabinet shall be wired such power to load switches cannot backfeed to load switch power buss during flash operation.

**TYPICAL PROCEDURE FOR DETECTOR LOOP TESTING**

- Disconnect and test continuity (< 10 ohms) If continuity is bad, go to test 3
- Test insulation (@ 500 volt test > 10 Meg-ohm) If tests 1 & 2 are good, no further testing is necessary. Recorded results consist of tests 1 & 2 from control cabinet with feeder wire connected to loop.
- Open splice (do not break connection) repeat test 1 & 2 if test 3 is bad, go to test 4
- Break splice, install jumper in cabinet, repeat tests 1 & 2 separately for feeder and for loop

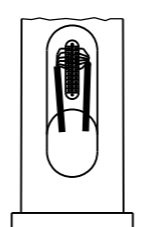
Failures typically result from broken wire in pavement, faulty insulation of loop or feeder wire, or poorly insulated splice connection.

**SERIES CONNECTED LOOPS**

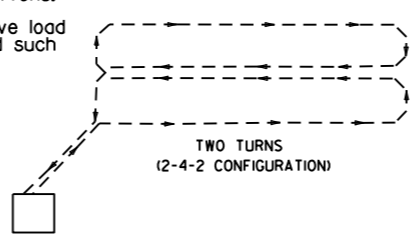


Wind loops counterclockwise; tag wire exiting slot and tie to white lead of feeder wire; when loops are tied to same vehicle detector, series connect in cabinet as shown.

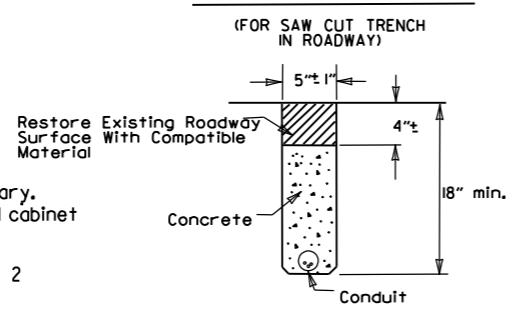
**HANDHOLE TERMINAL**



**QUADRUPOLE LOOP**



**TRENCHING DETAIL**

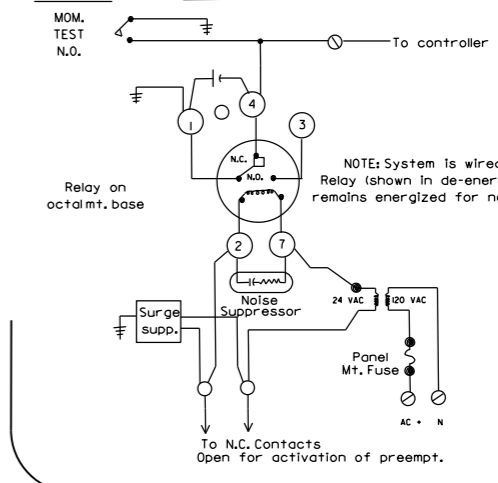


NOTE: Conduit shall be installed in curb as shown or as directed by the Engineer. End of conduit shall be water-tight.

**TYPICAL INTERSECTION**

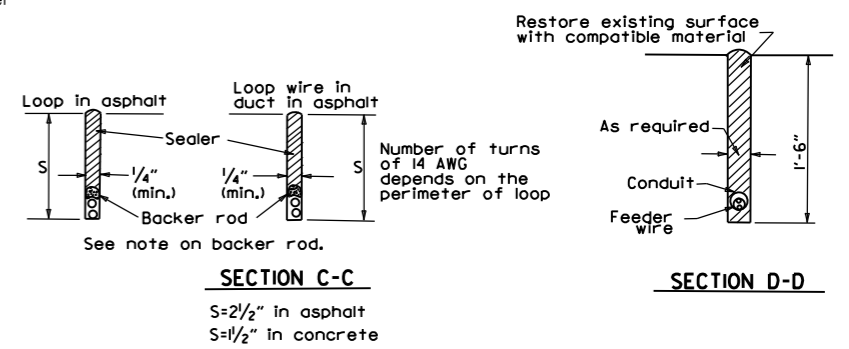


**TRAFFIC SIGNAL PRE-EMPTION INTERFACE WIRING DIAGRAM**



NOTE: System is wired "Fail-Safe" Relay (shown in de-energized position) remains energized for normal operation.

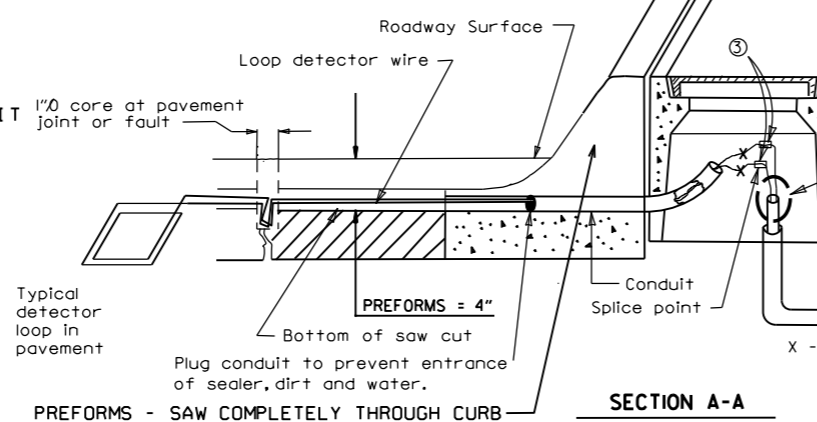
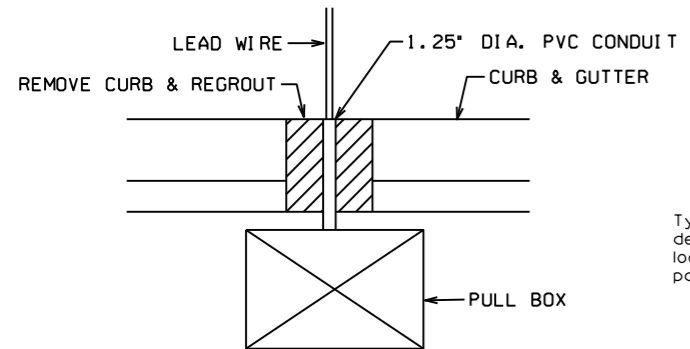
**TYPICAL SECTIONS FOR PULSE AND PRESENCE LOOP DETECTORS**



**SECTION C-C**

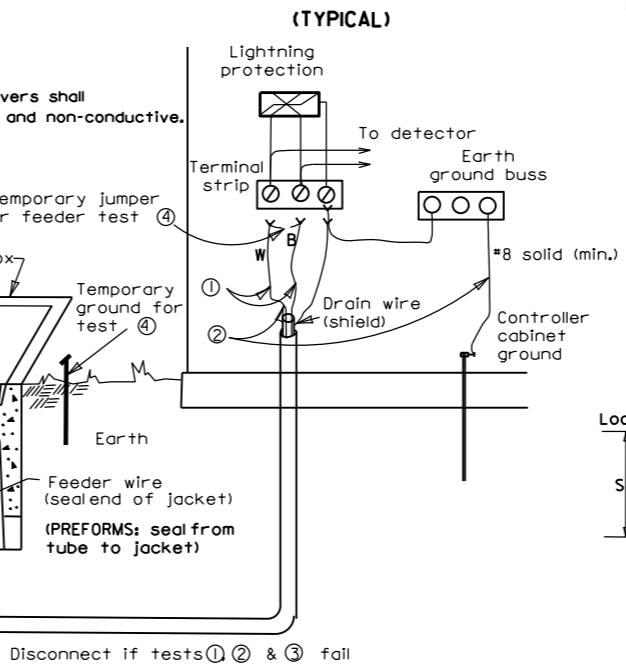
S=2 1/2" in asphalt  
S=1 1/2" in concrete

**SECTION D-D**



**SECTION A-A**  
1'-6" concrete combination curb and gutter

PREFORMS - SAW COMPLETELY THROUGH CURB  
ALTERNATE - WHEN INSTALLING PREFORMS ON SUBSTRATE, LEAD-INS MAY BE INSTALLED IN CONDUIT UNDERNEATH THE CURB AND GUTTER.



**SPECIAL NOTE**  
IF FEEDER WIRE JACKET IS LEFT UNSEALED and WATER IS ALLOWED TO ENTER JACKET, CONTRACTOR WILL BE REQUIRED TO REPLACE FEEDER AT NO COST TO THE DEPARTMENT.

DATE	REVISION	DATE FILM
5-17-01	REVISED	
4-11-01	REVISED	
2-4-00	REVISED PRE-EMPTION TEST SWITCH	
11-18-98	REVISED NOTES	
11-21-95	ISSUED	

ARKANSAS STATE HIGHWAY COMMISSION	
<b>SIGNALIZATION DETAIL</b>	
<b>(Loop Detector Installation)</b>	

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